

SINGER®

2691D



**SINGER® Single Needle High
Speed Lockstitch Machines**

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SINGER® Single Needle High Speed Lockstitch Machines

General Applications

- Single needle lockstitch machine for a wide range of materials from light to medium and heavy fabrics, according to individual variety specification.

General Specifications

- Bed dimension:
 - Length: 18 3/4" (477 mm)
 - Width: 7" (178 mm)
 - Space to right of needle: 10 5/16" (262 mm)
- Outside diameter of machine pulley 2 61/64" (75 mm) effective Diameter for V-belt
- Needle Cat No: 1955-01
- Motor required
 - Regular machine: SINGER® clutch motor high speed 1/2 H.P.
 - Underbed thread trimmer (U.T.T): SINGER® AC servo motor / EC (N.P) motor. Including the operation panel C-30.



Built-in bobbin winder. For all varieties >>

Built-in synchronizer
For UTT machine: G & GF variety >>

- Needle bar stroke:
 - For 200A: 1 3/16" (30.0 mm)
 - For 300A: 1 3/8" (35.0 mm)
- Clearance under presser foot:
 - By hand: 7/32" (5.5 mm), By knee: 1/2" (13.0 mm)

Features

- New ergonomic styled arm and white color of the machine brightens the work environment and make operator feel comfortable.
- Feed regulating dial on front of arm.
- Fully automatic lubrication system.
- Bed plate with screws for accessory on machine bed.
- Adjustment for tilting of the feed dog. (All varieties)
- Built-in synchronizer for U.T.T machines only.
- Built-in bobbin winder.
- Built-in knee lifter.
- Easy-to-attach belt guard. (Standard)
- Needle finger guard P/N 606133 (Standard)

Specification Chart

Variety	Features	Feed type	Max. SPM	Max. Stitch s.p.i.	Length mm	Applications
2691D200A		▲▲▲▲	5,500	5.1	5.0	(1) General stitching and seaming of light to medium weight materials. Garments such as blouses, shirts and dresses etc.
2691D300A		▲▲▲▲	5,000	5.1	5.0	(2) General stitching and seaming of medium to heavy fabrics. Garments such as overcoats, ladies' coats, jackets, trousers and work clothing etc.
2691D200G	E	▲▲▲▲	5,000	6.4	4.0	(1)
2691D300G	E	▲▲▲▲	4,500	6.4	4.0	(2)
2691D200GF	E AFL	▲▲▲▲	5,000	6.4	4.0	(1)
2691D300GF	E AFL	▲▲▲▲	4,500	6.4	4.0	(2)

▲▲▲▲ Drop feed and reverse feed.
The reverse lever is spring loaded.

Note
 · Speed depends on material and type of operation.
 · Sewing conditions may differ from the above specifications according to the material being sewn.

Product Specification Code
2691D 200 GF
 1 2

1. Weight of fabric
 200: Light to medium
 300: Medium to heavy

2. Function
 A: Regular
 G: Underbed thread trimmer (U.T.T)
 Auto electric back tack, Wiper
 F: Auto-electric foot lifter (A.F.L)

SINGER®
 AT HOME WORLDWIDE™

E Underbed thread trimmer (Electric)

AFL – Auto-electric foot lifter